

Work Order ID 150459

Thursday, August 25, 2016 8:44:36 AM

150459

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Item ID: D5344-041
Revision ID:
Item Name: Bell Medium Main Rotor Tie Down - Tie Down Assembly
Start Date: 8/24/2016 Start Qty: 6.00
Required Date: 8/24/2016 Req'd Qty: 6.00
Reference:

Accept

N900040100

Setup Start ***NS1***
Stop ***NS2***

Cust Item ID:
Customer:

Approvals: Process Plan: **DAS**
QC: **21**
9-89

Date: **AUG 25 2016** Tooling:
Date: SPC (Y/N):

Date:
Date:

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110		0.00							
110									
Small Fab	Memo	0.00							
Small Fab	CUT TWO HOLES IN BALL AS PER NOTE 8								
	ASSEMBLE AS PER NOTE 8,9 AND 10								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

FEB 01 2017**6 FF**

DAS
38
9-89
FEB 03 2017

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Item ID: D5344-041

Revision ID:

Item Name: Bell Medium Main Rotor Tie Down - Tie Down Assembly

Start Date: 8/24/2016 Start Qty: 6.00 *6*

Required Date: 8/24/2016 Req'd Qty: 6.00 *6*

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location 2-42

0.00

130

Packaging

Memo

0.00

Packaging

DAS
6
9-89
FEB 08 2017

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

17/2/9



FEB 09 2017

Picklist Print

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Work Order ID: 150459

150459

Parent Item: D5344-041

D5344-041

Parent Item Name: Bell Medium Main Rotor Tie Down - Tie Down Assembly

Start Date: 8/24/2016

Required Date: 8/24/2016

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A NEW ISSUE 16.06.06 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D5339-1

Manufactured

No

Each

67.0000

6

D5339-1

Carabiner Clip

**

FF FEB 01 2017

Location

Loc Qty

Loc Code

ST1623

17

144002

17

ST168A

50

147097

50

7
2 not pulled

D5340-1

Manufactured

No

Each

91.0000

6

D5340-1

Tennis Ball

**

FF FEB 01 2017

Location

Loc Qty

Loc Code

ST443

91

147201

91

6

D5341-1

Manufactured

No

f

171.0000

6

D5341-1

Nylon Rope

**

FF FEB 01 2017

Location

Loc Qty

Loc Code

ST443

171

147202

171

15234

6

D5342-1

Manufactured

No

Each

22.0000

D5342-1

Rope Clamp

**

FF FEB 01 2017

Location

Loc Qty

Loc Code

ST443

22

147203

2

147866

20

3
3

Picklist Print

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Parent Item Name: Bell Medium Main Rotor Tie Down - Tie Down Assembly

Start Date: 8/24/2016

Required Date: 8/24/2016

Start Qty: 6.00

Required Qty: 6.00

D5343-1

Manufactured No

Each

32.0000

6

D5343-1

Long Hook

**

FF

FEB 01 2017

Location

Loc Qty

Loc Code

DT443

11

147204

11

ST443

21

147888

21

6